SAFETY DATA SHEET

This safety data sheet complies with the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Issuing Date 24-Mar-2016 **Revision Date** 02-Mar-2016 **STRATASYS REVISION: A**

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s) SDS-06124

Product Name VEROWHITEPLUS RGD835

Chemical name Acrylic formulation

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Printing inks

Uses advised against This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited

1.3. Details of the supplier of the safety data sheet

Importer
Stratasys GMBH
Airport Boulevard B 120
77836 Rheinmünster, Germany

For further information, please contact
Company Phone Number +49 722 97 77 20

E-mail address info@Stratasys.com

1.4. Emergency telephone number

Emergency Telephone

- +49 722 97772280 - Europe - Multi lingual response
- +49 722 97772281 - Global – English Language response
- +1 978 495 5580 - USA – Multi-lingual response
- +85 2 975 70887 - Asia Pacific - Multi lingual response
- +61 2 8011 4763 - Australia - Multi lingual response
- +86 15626070595 - China - Chinese response

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

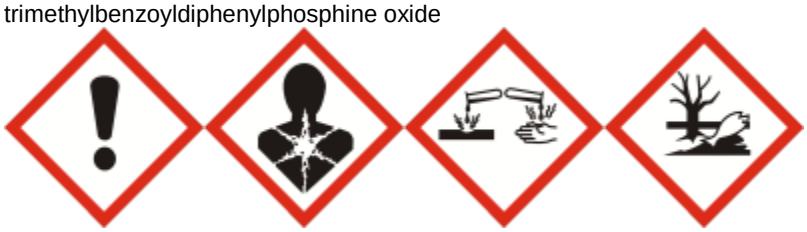
Regulation (EC) No 1272/2008

Acute toxicity - Oral	Category 4 - (H302)
Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 1 - (H318)
Skin sensitization	Category 1B - (H317)

Specific target organ toxicity (single exposure)	Category 3 - (H335)
Specific target organ toxicity (repeated exposure)	Category 2 - (H373)
Acute aquatic toxicity	Category 1 - (H400)
Chronic aquatic toxicity	Category 1 - (H410)

2.2. Label elements

Contains 2-Hydroxy-3-phenoxypropyl acrylate, 4-(1-oxo-2propenyl) morpholine, Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate, Bisphenol A epoxy acrylate oligomer, TRICYCLODECANE DIMETHANOL DIACRYLATE, 2, 4, 6 - trimethylbenzoyldiphenylphosphine oxide



Signal word
Danger

Hazard statements
H302 - Harmful if swallowed
H315 - Causes skin irritation
H318 - Causes serious eye damage
H317 - May cause an allergic skin reaction
H335 - May cause respiratory irritation
H373 - May cause damage to organs through prolonged or repeated exposure
H410 - Very toxic to aquatic life with long lasting effects
EUH208 - Contains Genorad 20 May produce an allergic reaction.

Precautionary Statements - EU (§28, 1272/2008)
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor
P280 - Wear eye protection/ face protection
P314 - Get medical advice/attention if you feel unwell
P501 - Dispose of contents/container to industrial incineration plant
P260 - Do not breathe dust/fume/gas/mist/vapors/spray

Additional information
This product requires tactile warnings if supplied to the general public

2.3. Other hazards

No information available

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Chemical name	EC No.	CAS No.	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	227-561-6	5888-33-5	20 - 30	Acute Tox. 5 (H303) Acute Tox. 5 (H313) Skin Sens. 1 (H317) Resp. Sens. 3 (H335) Aquatic Chronic 1 (H410)	01-2119957862-25-0001
Proprietary	Listed	-	20 - 30	Acute Tox. 4 (H302)	01-0000016491-73

				Eye Dam. 1 (H318) Skin Sens. 1 (H317) STOT RE 2 (H373)	-0000
Proprietary	Listed	-	10 - 20	Skin Sens. 1 (H317)	No data available
Proprietary	Not Listed	-	10 - 20	Acute Tox. 5 (H303) Acute Tox. 5 (H313) Skin Sens. 1 (H317) Aquatic Chronic 2 (H411)	No data available
TRICYCLODECANE DIMETHANOL DIACRYLATE	255-901-3	42594-17-2	10 - 20	Skin Sens. 1 (H317) Aquatic Chronic 2 (H411)	01-2120051112-76-0000
Proprietary	Listed	-	1 - 5	Repr. 2 (H361f) Skin Sens. 1B (H317) Aquatic Chronic 2 (H411)	01-2119972295-29-0000
Titanium dioxide	236-675-5	13463-67-7	0.1 - 1	No data available	No data available
Proprietary	Not Listed	-	0.1 - 1	Aquatic Chronic 2 (H411) Skin Sens. 1 (H317) Eye Irrit. 2A (H319)	No data available

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur. IF exposed or concerned: Get medical advice/attention.

Eye contact Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.

Skin contact Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.

Ingestion Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Itching. Rashes. Hives.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

Section 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media Use extinguishing agent suitable for type of surrounding fire

Class B fires: Use carbon dioxide (CO2), regular dry chemical (sodium bicarbonate), regular foam (Aqueous Film Forming Foam-AFFF), or water spray to cool containers

Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Product is or contains a sensitizer. May cause sensitization by skin contact.

5.3. Advice for firefighters

Special protective equipment for fire-fighters Move containers from fire area if you can do it without risk. Cool containers with flooding quantities of water until well after fire is out. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Keep out of drains, sewers, ditches and waterways. Inhalation is a health risk. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Occupational Spill Release Intact cartridges do not pose a leak or spill hazard. Damaged cartridges may leak uncured ink. Stop leak if you can do it without risk Use water spray to reduce vapors or divert vapor cloud drift Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container Keep out of drains, sewers, ditches and waterways

Other Information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling Do not eat, drink or smoke when using this product. Avoid breathing vapors or mists. Wash thoroughly after handling. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Store locked up. Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals. Store in a cool, well ventilated area. Store in accordance with local regulations. Keep container tightly closed. Store between 15 °C and 27 °C. Shipment temperature (up to 5 weeks) is -20 °C to 50 °C. Store in a combustible storage area away from heat and open flame.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure disclaimer Personal protection measures are only needed if cartridge is damaged punctured causing spillage of material

8.1. Control parameters

Exposure Limits .

Chemical name	European Union	United Kingdom	France	Spain	Germany
Titanium dioxide 13463-67-7	-	TWA: 10 mg/m^3 TWA: 4 mg/m^3 STEL: 30 mg/m^3 STEL: 12 mg/m^3	TWA: 10 mg/m^3	TWA: 10 mg/m^3	-
Chemical name	Italy	Portugal	Netherlands	Finland	Denmark
Titanium dioxide 13463-67-7	-	TWA: 10 mg/m^3	-	-	TWA: 6 mg/m^3
Chemical name	Austria	Switzerland	Poland	Norway	Ireland
Titanium dioxide 13463-67-7	TWA: 5 mg/m^3 STEL 10 mg/m^3	TWA: 3 mg/m^3	STEL: 30 mg/m^3 TWA: 10.0 mg/m^3 TWA: 10 mg/m^3	TWA: 5 mg/m^3 STEL: 5 mg/m^3	TWA: 10 mg/m^3 TWA: 4 mg/m^3 STEL: 30 mg/m^3 STEL: 12 mg/m^3

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Personal protective equipment

Eye/face protection Tight sealing safety goggles.

Hand Protection Wear suitable gloves. Impervious gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	liquid
Appearance	Ink cartridge
Odor	Characteristic.
Color	white
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	> 100 °C	
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidizing properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity Heating may cause a fire.

10.2. Chemical stability

Stability Decomposes on exposure to light. Unstable if heated.

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions Uncured ink will polymerize on exposure to light.

10.4. Conditions to avoid

Conditions to avoid Avoid exposure to heat and light.

10.5. Incompatible materials

Incompatible materials Not applicable under normal conditions of use and storage.

10.6. Hazardous decomposition products

Hazardous decomposition products Thermal Decomposition Products. Combustion: oxides of carbon.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Information on likely routes of exposure

Product Information

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Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Severely irritating to eyes. Causes serious eye damage. May cause burns. May cause irreversible damage to eyes. (based on components).

Skin contact Specific test data for the substance or mixture is not available. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

Information on toxicological effects

Symptoms Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	1,335.00 mg/kg
ATEmix (dermal)	2,262.00 mg/kg
ATEmix (inhalation-dust/mist)	5.85 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Exo-1,7,7-trimethylbicyclo[2.2.1] hept-2-yl acrylate	= 4890 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	
Proprietary	588 mg/kg (rat)	> 2000 mg/kg (rat)	5.28 mg/l (rat)
Proprietary	(Rat) LD50 = 1,590 - 3,910 mg/kg	(Rabbit) LD50 = > 2,000 mg/kg	(Rat) 1 h LC0 = 6.7 mg/l
Proprietary	>2000 mg/kg (Rat)	>2000 mg/kg	
TRICYCLODECANE DIMETHANOL DIACRYLATE	2.000 mg/kg (Rat) (Method: OECD Test Guideline 423)	2.000 mg/kg (Rat)(Method: OECD Test Guideline 402)	
Proprietary	> 5,000 mg/kg (Rat) (OECD Guideline 401)	> 2,000 mg/kg (Rat) (OECD Guideline 402)	
Titanium dioxide	> 10000 mg/kg (Rat)		

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.

Respiratory or skin sensitization May cause sensitization by skin contact.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

Chemical name	European Union
Proprietary	Repr. 2

STOT - single exposure May cause respiratory irritation.

STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard No information available.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Unknown aquatic toxicity Contains 22.392 % of components with unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Exo-1,7,7-trimethylbicyclo [2.2.1]hept-2-yl acrylate	1.98 mg/l Fresh water	0.704 mg/l Fresh water	-	0.524 mg/l Fresh water
Proprietary	120 mg/l (algae)	-	-	120 mg/kg (daphnia)
Proprietary	Pseudokirchneriella	Oncorhynchus mykiss	-	Daphnia magna (Water

	subcapitata (green algae) 96 h EC50 = 0.17 mg/l	(rainbow trout) 96 h LC50 = 27 mg/l		flea) 48 h EC50 = 95 mg/l
TRICYCLODECANE DIMETHANOL DIACRYLATE	(Pseudokirchneriella subcapitata) : 1,6 mg/l (Method: OECD Test Guideline 201)	(Fish) : 4,95 mg/l	-	(Daphnia magna Straus) : 2,36 mg/l (Method: OECD Test Guideline 202)
Proprietary	> 2.01 mg/l (growth rate), Pseudokirchneriella subcapitata (OECD Guideline 201, static)	6.53 mg/l, Oryzias latipes (JIS K 0102-71, semistatic)	-	3.53 mg/l, Daphnia magna (OECD Guideline 202, part 1, static)

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation No information available.

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Waste codes / waste designations according to EWC / AVV 08 03 12* Waste ink containing dangerous substances.

Section 14: TRANSPORT INFORMATION

Additional Info The environmentally hazardous substance mark is not required when transported in sizes of ≤5L or ≤5kg
The marine pollutant mark is not required when transported in sizes of ≤5L or ≤5kg

IMDG

14.1 UN/ID no. UN3082

14.2 Proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate)

14.3 Hazard Class	9
14.4 Packing Group	III
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
14.5 Marine pollutant	Not applicable
Environmental hazard	Yes
14.6 Special Provisions	274, 335
EmS-No.	F-A, S-F
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available

RID

14.1 UN/ID no.	UN3082
14.2 Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate)
14.3 Hazard Class	9
Labels	9
14.4 Packing Group	III
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
14.5 Environmental hazard	Yes
14.6 Special Provisions	None
Classification code	M6

ADR

14.1 UN/ID no.	UN3082
14.2 Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate)
14.3 Hazard Class	9
Labels	9
14.4 Packing Group	III
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
14.5 Environmental hazard	Yes
14.6 Special Provisions	274, 335, 601, 375
Classification code	M6
Tunnel restriction code	(E)

IATA

14.1 UN/ID no.	UN3082
14.2 Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate)
14.3 Hazard Class	9
14.4 Packing Group	III
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., 9, III
14.5 Environmental hazard	Yes
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorizations and/or restrictions on use:
This product does not contain substances subject to authorization (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants
Not applicable

Dangerous substance category per Seveso Directive (2012/18/EU)
E1 - Hazardous to the Aquatic Environment in Category Acute 1 or Chronic 1

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

AICS - Australian Inventory of Chemical Substances

15.2. Chemical safety assessment

Chemical Safety Report No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3
H411 - Toxic to aquatic life with long lasting effects
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H302 - Harmful if swallowed
H318 - Causes serious eye damage
H373 - May cause damage to organs through prolonged or repeated exposure if inhaled
H303 - May be harmful if swallowed
H313 - May be harmful in contact with skin
H335 - May cause respiratory irritation
H410 - Very toxic to aquatic life with long lasting effects
H361f - Suspected of damaging fertility

Legend
SVHC: Substances of Very High Concern for Authorization:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method

Serious eye damage/eye irritation	Calculation method
Respiratory sensitization	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method

Revision Date 02-Mar-2016

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

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End of Safety Data Sheet